



Goods name: triangle bag package machine Dated: Sept. 21, 2023

Automatic Triangle Sachet Vertical Packaging Machine DLP-320S

Videos 视频:

► [YouTube](https://www.youtube.com) ► dasanjiang.biz

I. Demand:

1. Produce: DLP-320S triangle seals horizontal seal (三角包横封)
2. Bag size: 5~6 noodle scrapes

II. Model: DLP-320S Vertical automatic packaging machine (picture



(For reference, the actual subject to the factory)



III. Price ([Enquiry](#))



IV. Delivery time: 25 working days

V. Features

High precision structure for simple and easy operation and repair.
 PLC, touch screen, step motor control, easy and accurate to set the bag length.
 It s owns simple circuitry and outstanding function.
 The machine completes the whole procedure of filling, bagging, date printing, charging(exhausting) automatically.
 Selecte device: Linked bags device.

II.Applications

Suitable for packaging of various kinds of leavened food, shrimp bars candies, peanuts, popcoms, rice and such materials in grain or piece.

机器主要性能和结构特点

1. 高精度构造，操作维修简易。
 2. PLC、触摸屏、步进电机控制，袋长设定方便、准确。
 3. 变频调速，简单、快捷、省时省膜。。
 4. 从充填、制袋、打印日期、充气（排气）一次性完成。
 5. 选配装置: 连包装置。
- 适用范围: 适合用于花生、玉米、大米、绿豆、种子、砂糖、瓜子、爆米花、糖果等颗粒状的固体物料包装。

VI. Main Electrical Configuration 主要电气配置

Pneumatic DLP-320 electrical configuration table DLP-320 气动电气配置表					
S.N.	Name		Model	数量	品牌
1	触摸屏	Touch screen	TK6071iQ	1	WEINVIE W
2	步进电机	Stepper motor	2S8680-4-14J 1.8°6.0Apeak	1	SAIYAN
3	步进电机驱动器	Stepper motor driver	2SY860	1	YF
4	PLC	PLC	FPOR-C32T	1	PANASO NIC
5	变频器	Frequency changer	MK300 0.2KW	1	PANASO NIC
6	放膜电机带波箱	Release film motor with wave box	YY70-15(220V) 70JB 10G10	1	V.T.V
7	纵封气缸	Longitudinal seal cylinder	SDA32-10 M6	2	AIRTAC
8	横封气缸	Cross seal cylinder	SDAW40×50×50S	1	AIRTAC



9	切刀气缸	Cutter cylinder	SDA32-10 M8	1	AIRTAC
10	中间继电器	Intermediate relay	RXM2LB2BD 24VDC	7	Schneider
11	方型接近传感器	Square proximity sensor	SN04-N	1	Buiacs
12	圆柱型接近开关	Cylindrical access switch	GAM4-12GM-N1	1	PEFUN
13	色标光电	Color-coded electronicsz	GDS-3011W	1	OETAI
14	固态继电器	Solid-state relay	SSR-25 DA	3	FOTEK
15	温控表	Temperature control meter	NG6000-2	2	上海亚泰
16	漏电开关	Leakage switch	DZ47sLE C32	1	DELIXI
17	环形变压器	Ring transformer	YH-200VA	1	YF
18	风扇	fan	DS8025	1	DGDWXS
19	开关电源	Switching power supply	LRS-50-24	1	Mean Well
20	电磁阀	Solenoid valve	4V210-08	4	AIRTAC
21	气源处理二联体	Air source treatment diplet	GFR200-08 GL200-08	1	AIRTAC
22	急停开关	Scram switch	ZB-BS54C	1	Schneider
23	通断开关	On-off switch	LW42B2-18241LF101	1	TAYEE
24	调速器	governor	WTH118 10K-2-1A	1	星火

VII. 技术规格 Specifications

机型(Type)	DLP-320S
膜宽(Film width)	80-220mm
制袋长度(Bag length)	50-200mm
制袋宽度(Bag width)	30-100mm
膜卷直径(Film roll diameter)	Max:320mm
包装速度 (Packaging speed)	20-70 bag/min
计量范围(Range of measurement)	50-500ml
薄膜厚度(Film thickness)	0.04-0.12mm
电源规格 (Power)	220V,50/60HZ,2.0KW
机器尺寸(Machine size)	(L) 970X (W) 825X (H) 2020mm
机器重量(Machine weight)	About300kg





VIII. Factory Still Shots 工厂实拍

